



DIN EN ISO 3834

ZDH-ZERT GMBH CERTIFIES THAT THE ORGANIZATION

SCHRAGE ROHRKETTENSYSTEM GMBH
CONVEYING SYSTEMS
IM GEWERBEPARK 26-30
26446 FRIEDEBURG

IS CERTIFIED TO HAVE PROVIDED EVIDENCE TO THE EXTENT SPECIFIED IN THE ATTACHMENT
THAT THE QUALITY REQUIREMENTS FOR WELDING IN ACCORDANCE WITH

DIN EN ISO 3834-2

ARE FULFILLED.

PERIOD OF VALIDITY FROM 15.09.2018 UNTIL 14.09.2021
CERTIFICATE REGISTRATION NO.: **QMS 0103040-00-01**
Bonn, 17.12.2018



Dipl.-Ing. René Lövenich
Head of Certification Body

ATTACHEMENT TO CERTIFICATE NO.: **QMS 0103040-00-01**

TECHNICAL SPECIFICATION: DIN EN ISO 3834-2:2006-03 – QUALITY REQUIREMENTS FOR THE FUSION WELDING OF METALLIC MATERIALS – PART 2: COMPREHENSIVE – QUALITY REQUIREMENTS

WELDING PROCESS(ES): 111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE

PARAMETERS IN ACCORDANCE WITH DIN EN ISO 4063 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE
141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE ELECTRODE
783 - DRAWN ARC STUD WELDING

BASE MATERIAL(S): S235, S275, S355 IN ACCORDANCE WITH EN 10025-2
S355MC IN ACCORDANCE WITH EN 10149-2
1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH EN 10088

RESPONSIBLE WELDING SUPERVISOR: ANDREAS FREISE BORN 05.04.1987
WELDING SPECIALIST/IWS (DVS/IIW)

REPRESENTATIVE: DANIEL SCHRAGE BORN 25.08.1989
WELDING ENGINEER/IWE (DVS/IIW)

COMMENTS: THIS CERTIFICATE IS ISSUED ON THE BASIS OF THE ASSESSMENT PERFORMED ON 24.10.2018.