



DIN EN ISO 3834

ZDH-ZERT GMBH CERTIFIES THAT THE ORGANIZATION

**SCHRAGE ROHRKETTENSYSTEM GMBH
CONVEYING SYSTEMS**

IM GEWERBEPARK 26-30
26446 FRIEDEBURG

IS CERTIFIED TO HAVE PROVIDED EVIDENCE TO THE EXTENT SPECIFIED IN THE ATTACHMENT
THAT THE QUALITY REQUIREMENTS FOR WELDING IN ACCORDANCE WITH

DIN EN ISO 3834-2

ARE FULFILLED.

PERIOD OF VALIDITY FROM 15.09.2021 UNTIL 14.09.2024
CERTIFICATE REGISTRATION NO.: **QMS 0103040-00-01**
Bonn, 18.01.2022



Dipl.-Ing. René Lövenich
Head of Certification Body



ATTACHEMENT TO CERTIFICATE NO.: **QMS 0103040-00-01**

TECHNICAL SPECIFICATION:	DIN EN ISO 3834-2:2006-03 – QUALITY REQUIREMENTS FOR THE FUSION WELDING OF METALLIC MATERIALS – PART 2: COMPREHENSIVE – QUALITY REQUIREMENTS
WELDING PROCESS(ES):	111 – E – MANUAL METAL ARC WELDING WITH COVERED ELECTRODE
PARAMETERS IN ACCORDANCE WITH DIN EN ISO 4063	135 – MAG – ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE 141 – WIG – TUNGSTEN INERT GAS WELDING WITH SOLID WIRE ELECTRODE 783 – DRAWN ARC STUD WELDING
BASE MATERIAL(S):	S235, S275, S355 IN ACCORDANCE WITH EN 10025-2 S355MC IN ACCORDANCE WITH EN 10149-2 1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH EN 10088
RESPONSIBLE WELDING SUPERVISOR:	ANDREAS FREISE BORN 05.04.1987 WELDING SPECIALIST/IWS (DVS/IIW)
REPRESENTATIVE:	DANIEL SCHRAGE BORN 25.08.1989 WELDING ENGINEER/IWE (DVS/IIW)
COMMENTS:	THIS CERTIFICATE IS ISSUED ON THE BASIS OF THE ASSESSMENT PERFORMED ON 04.10.2021.